

Base Materials	UNS	P Number	Group Number
A-286	S66286	-	-
446	S44600	10I	1
420	S42000	-	-
416	S41600	-	-
410S	S41008	7	1
410	S41000	6	1
347	S34700	8	1
Zeron 100	S32760	10H	1
2507	S32750	10H	1
LDX 2101®	S32101	10H	1
321	S32100	8	1
2205	S31803 / S32205	10H	1
317L	S31703	8	1
316L	S31603	8	1
316	S31600	8	1
310	S31000	8	2
309	S30900	8	2
RA 253 MA®	S30815	8	2
304H	S30409	8	1
304L	S30403	8	1
304	S30400	8	1
303	S30300	-	-
N-60	S21800	8	3
N-50	S20910	8	3
17-4	S17400	-	-
15-5	S15500	-	-
13-8	S13800	-	-
Ti 6-4	R56400	-	-
Ti Gr 2	R50400	51	-
800H/AT	N08810 / N08811	45	-
AL-6XN®	N08367	45	-
RA330®	N08330	46	-
Alloy 20	N08020	45	-
718	N07718	-	-
625	N06625	43	-
601	N06601	43	-
600	N06600	43	-
RA333®	N06333	-	-
230	N06230	43	-
RA 602 CA®	N06025	43	-
Alloy X	N06002	43	-
Invar 36	K93600	-	-

Weld Filler	UNS	F Number*	AWS Designation*
349	S63197	6	ER349
420	S42080	6	ER420
410	S41080	6	ER410
2209	S39209	6	ER2209
347	S34780	6	ER347
2594	S32750	6	ER2594
321	S32180	6	ER321
317L	S31783	6	ER317L
317	S31780	6	ER317
316L	S31683	6	ER316L
316	S31680	6	ER316
310	S31080	6	ER310
309LMo	S30986	6	ER309LMo
309L	S30983	6	ER309L
308L	S30883	6	ER308L
308H	S30880	6	ER308H
RA 253 MA®	S30815	-	-
218	S21880	6	ER218
209	S20980	6	ER209
630	S17480	6	ER630
Ti Gr 5	R56400	55	ERTi-5
Ti Gr 2	R50120	51	ERTi-2
C276	N10276	43	ERNiCrMo-4
RA330-04®	N08334	-	-
330	N08331	6	ER330
320LR	N08022	6	ER320LR
718	N07718	-	ERNiFeCr-2
686CPT	N06686	43	ERNiCrMo-14
625	N06625	43	ERNiCrMo-3
617	N06617	43	ERNiCrCoMo-1
601	N06601	43	ERNiCrFe-11
RA333®	N06333	-	-
230	N06231	43	ERNiCrWMo-1
82	N06082	43	ERNiCr-3
59	N06059	43	ERNiCrMo-13
RA 602 CA®	N06025	43	ERNiCrFe-12
C-22	N06022	43	ERNiCrMo-10
Alloy X	N06002	43	ERNiCrMo-2

***For Solid Wire Only**